

Plant Archives

Journal homepage: http://www.plantarchives.org DOI Url : https://doi.org/10.51470/PLANTARCHIVES.2025.v25.supplement-1.061

EFFECTS OF COLD PLASMA TREATMENT ON COLOR PIGMENTS AND BIOACTIVE COMPONENTS OF RED CHILLIES

 Debjani Das^{1*}, Aparna Kuna², T. Supraja¹, N. N. Misra³, G. Sridevi⁴ and D. Srinivasa Chary⁵
¹Dept. Food and Nutrition, Post Graduate and Research, Centre, Professor Jayashankar Telangana Agricultural University, Rajendranagar, Hyderabad, Telangana (500 030), India.
²MFPI - Quality Control Laboratory Prof. Jayashankar Telangana Agricultural University, EEI Campus, Rajendranagar, Hyderabad, India
³Ingenium Naturae Pvt. Ltd, Gujarat, India.
⁴B.J.R. Agricultural College Siricilla. Telangana, India
⁵Department of Statistics & Mathematics, College of Agriculture, P.J.T. Agricultural University, Rajendranagar, Hyderabad - 500 030., India
*Corresponding Author E-mail: dasdebjani038@gmail.com (Date of Receiving : 02-11-2024; Date of Acceptance : 31-12-2024)

Cold plasma is an innovative and emerging technology in the food processing industry, recognized for its ability to modify surface properties while maintaining the quality of the product. The objective of this study was to evaluate the impact of different cold plasma exposure conditions on the color pigments and bioactive component of red chilli samples. The effects on color values, total carotenoids, beta-carotene, and anthocyanin content were analyzed under varying cold plasma voltages (20, 25, and 30 kV) and treatment durations (1, 5, 10, and 15 minutes). Brightness (L*) and redness (a*) values improved notably during CP treatment, contributing to enhanced visual appeal of red chilli. The total carotenoid content reached its highest value of $165,203 \pm 3,304 \ \mu g/100g$ at 30 kV for 10 minutes, while beta-carotene ABSTRACT content showed a significant increase (p < 0.05) to $2,561 \pm 244 \mu g/100g$ under 30 kV for 5 minutes. Anthocyanin content reached its highest level at 32.02 ± 8.48 mg/100g after 5 minutes of CP treatment at 30 kV, but prolonged exposure resulted in a decline, demonstrating that CP exposure enhances bioactive components only within an optimal time frame. Based on the observations, the sample treated with 20 to 30 kV for 15 minutes was found to be the most effective in achieving optimal improvement in color pigment factors, while the 30 kV treatments for 5 minutes demonstrated the best preservation of bioactive components.

Keywords : Bioactive components, Cold plasma treatment, Color pigments, Red chillis

Introduction

Red chilli (*Capsicum* spp.) is one of the essential and important spice crops in many countries of the world. It serves as an excellent cash crop, catering to both domestic markets and international trade in several developing and developed nations. In India, it is considered one of the most valuable cash crops (Cui *et al.*, 2023). Red chillies are highly valued for their intense heat, vibrant flavour and natural colour making them a staple spice in various cuisines around the world. It is grown commercially as a spice-cumvegetable crop in India, China, Ethiopia, Hungary, Indonesia, Japan, Spain, Mexico and other countries. India is the world's largest producer, consumer and exporter of red chilli. It is used in almost every cuisine as spice for its pungency, colour and flavour (Sekhar and Karunakaran, 2018).

Color is as an important attribute for determining the commercial value of red chilli. Product appearance is a key factor that significantly impacts consumers' perception of quality, both directly and indirectly. Color plays a pivotal role in determining a product's overall acceptability. For instance, if the color of a product is unappealing or undesirable, other important quality attributes like texture and flavor are often overlooked. The vibrant red color, often attributed to pigments like capsanthin, directly influences consumer perceptions of freshness and quality. It is also widely used for cosmetic purpose due to the colour attribute of capsanthin and capsorubin (Deng *et al.*, 2018, Das *et al.*, 2024).

Additionally, red chilli is a rich source of bioactive compounds with health-promoting properties, including natural pigments like total carotenoids, βcarotene and anthocyanins. These compounds not only offer physiological benefits but also serve as natural dyes and antioxidants, enhancing food formulations by delaying oxidation and improving product stability during storage (Amorim et al., 2023, Das and Sahoo, 2023). However, fresh chili peppers, with their high moisture content and delicate texture, are highly perishable and challenging to preserve. Drying is a crucial processing method to extend their shelf life and maintain their quality (Deng et al., 2018, Das and Das 2023). The aim of drying is to reduce the moisture content to a safe level, which can hinder the growth and reproduction of microorganisms and prevent many moisture-mediated deteriorative reactions (Wang et al., 2018; Yang et al., 2018).

Unfortunately, during conventional processing, the natural color pigments in red chilli products often degrade due to heat exposure, resulting in the development of undesirable off-colors and a reduction in their bioactive compounds. This heat-induced deterioration negatively impacts the vibrant color that is crucial for both the visual appeal and the quality of red chilli products. These color modifications deeply influence the consumer's preferences and thus cause a significant loss of product marketability (Wang et al., 2018, Sahoo et al., 2023). Researchers have tried to improve the processing fundamentals to abate their detrimental effects on natural food pigments. However, their complete obliteration is still a massive task for the emerging food processing industries. The trend of the global food market in the last decade affirms the utilization of non-thermal processing techniques amalgamated with surging concerns for natural, green, and minimally processed food preparations (Deng et al., 2018, Singh and Thakur 2024).

Presently, some common approaches include cold plasma, ozone, high hydrostatic pressure, irradiation, ultraviolet technology, pulsed electric field, ultrasound, and supercritical technology are extensively explored by the domestic as well as the global food processing industries (Nowacka *et al.*, 2021). Among them, Cold plasma treatment (CPT), could be a promising alternative, as it may ensure adequate safety of the products and guarantee proficient conservation of chemical and physical features, bio-availabilities of functional compounds, and maintaining natural food pigments (Singh and Thakur 2024). Due to their nonthermal nature, cold plasma treatments are known to have negligible effects on the pigments of food products (Pankaj *et al.*, 2014).

However, there is limited research on the effects of cold plasma processing on spices, particularly regarding the impact of different CP treatment conditions on their color pigments and bioactive component. Therefore, this study was designed to investigate the impact of cold plasma (CP) treatment conditions on the color pigments as well as bioactive compounds in red chillies, addressing the current research gap. Additionally, the study aims to enhance understanding of plasma's interaction with food components and encourage the use of non-thermal technology on an industrial scale. CP-treated red chillies could potentially be used to produce functional foods, fostering further research into developing more sustainable, eco-friendly, and energy-efficient technologies for red chillies processing.

Materials and Methods

Procurement of raw material, Chemicals and equipment

Red chilies (Teja variety) were procured from commercial sources. Healthy Red chilies with no signs of infection were used in the current study. All the chemicals used in the present study were of AR grade. The glassware and equipment utilized were from MFPI- Quality Control Laboratory, Post Graduate and Research Centre, College of Community Science and Central Instrumentation Cell, PJTAU, Rajendranagar, Hyderabad.

Cold plasma treatment

For each cold plasma treatment, approximately 100 g of Teja variety red chilli samples were evenly spread on a PET (polyethylene terephthalate) tray (15×15 diameter) for processing. The experiments were conducted using an open-air multipin-plane plasma reactor (Ingenium Naturae Pvt Ltd, India). This reactor features a multipin electrode consisting of 88 pins arranged in an 11×8 grid, with a 20 mm inter-pin spacing and an adjustable distance between the pins and the plane. The reactor was powered by a high-voltage step-up transformer capable of producing up to 40 kV R.M.S. voltage from a standard input supply of 220 to 250 V at 50 Hz. The transformer's output voltage was regulated via an electronic control panel.

Samples were exposed to plasma at various durations1, 5, 10, and 15 minutes under three voltage settings: 20 kV, 25 kV, and 30 kV as shown in Fig. 1. Each treatment condition was replicated three times to ensure the accuracy of the results. An untreated red

chilli sample was used as the control to enable a comprehensive comparison of the effects of cold plasma treatment on the physical properties of the red chillies.



Fig. 1 : Cold plasma treatment

Estimation of color pigments in control and cold plasma treated red chillies

The color quality of red chilli was evaluated by Hunter Lab L*a*b* color parameters. The color of the red chili samples were measured using a Hunter Lab spectrophotometer, with the parameters L*, a*, and b* (Hunter Lab Color Flex, Firmware version 1.1, Reston, Virginia) and a measuring aperture of 36 mm. Calibration was performed before each trial using manufacturer-provided white, green, and black tiles to ensure accuracy. A circular glass cuvette was used for sample measurements, where the sample was placed directly on the reading lens for testing. Three readings were taken for each sample, and the average values were recorded for L* (lightness), a* (redness), and b* (yellowness). The L* values range from 0 (black) to 100 (perfect white), while the a* values indicate red when positive and green when negative. Similarly, positive b* values correspond to yellow, while negative b* values represent blue hues (AOAC, 2005).

Determination of bioactive component

The bioactive compounds of control and cold plasma treated red chillies were analyzed for total carotenoids content (AOAC 2000); β -Carotene content (AOAC 2000) and anthocyanin content by method described by Hou *et al.* (2019).

Statistical analysis

The generated data was subjected to Analysis of Variance (ANOVA) using SPSS version 23 (SPSS,

IBM, Chicago USA) and means were separated using the Duncan multiple range test. The values obtained are presented as mean \pm standard deviation of three parallel measurements. Significant differences among different treatments were accepted at 95% confidence interval (p< 0.05).

Results and Discussion

Effects of cold plasma treatment on color indices of red chillies

Color is a crucial factor in food selection, serving as a sign of freshness and quality that significantly impacts consumers' purchasing decisions. The color parameters (L*, a* and b*) of control and cold plasma treated red chilli are presented in Table 1.

Color parameters (L*, a* and b*)

Cold plasma (CP) treatment significantly (p<0.05) influenced the color parameters (L*, a*, and b*) of red chili samples, with notable changes observed in brightness, redness, and yellowness compared to the untreated red chilli. The L* value of the untreated sample was 35.44 ± 0.14 , which was significantly (p<0.05) lower than that of the cold plasma treated samples. The results showed no significant difference in the L* value among samples treated with cold plasma for 5 minutes at 25 kV (38.12 ± 0.68) and 30 kV (38.58 ± 0.57), 10 minutes at 20 kV (38.70 ± 0.31), as well as 15 minutes at 20 kV (38.77 ± 0.20) and 30 kV (38.79 ± 0.23). The highest L* value in the red chilli

samples was observed after 15 minutes of cold plasma treatment at 30 kV (38.93 ± 0.05). This increase in L* value indicates enhanced brightness in the red chilli samples, indicating a significant change (p<0.05) compared to the untreated sample.

The study showed no significant difference in the a* value between the control sample (34.35 ± 0.14) and the sample subjected to 1 minute of plasma treatment at 20 kV (34.37±0.02). However, a slight increase in a* value was observed with increasing voltage, specifically at 25 kV (34.82±0.17) and at 30 kV (35.23±0.19) after 1 minute of treatment. The highest a* value was observed at 30 kV (37.19±0.03) after 15 minutes. The results showed that the a* values for plasma treated red chillies tended to move towards red, signifying a significant change (p<0.05) compared to the control sample. The increased redness in red chillies suggests that cold plasma could serve as an optimal postharvest treatment for enhancing and retaining color in chilli pods.

The initial b* value in the red chilli samples was 39.44 ± 0.31 , which significantly (p<0.05) reduced to 36.69 ± 0.07 , 33.90 ± 0.41 and 33.35 ± 0.37 at 20, 25 and 30 kV, respectively, after 1 minute of CP treatment. It

was observed that after 5 minutes of CP treatment at 20 kV (37.16 \pm 1.03) and 25 kV (36.88 \pm 0.21), there was no significant change in the b* value. However, when the CP treatment time was extended to 15 minutes, the b* value of red chilli samples decreased to 37.53 \pm 0.28, 35.99 \pm 0.18, and 34.19 \pm 0.59 for the same voltage levels. The decrease in the b* value indicates a reduction in yellowness in the red chilli samples, representing a significant change (p < 0.05) compared to the untreated sample.

The present study's findings align with those of Misra *et al.* (2014), Sarangapani *et al.* (2017), and Gavahian *et al.* (2020), where no significant differences (p < 0.05) were observed in the color parameters (L* and a*) of cherry tomatoes, blueberries, and shiitake mushrooms after cold plasma treatment. In contrast, Yong *et al.* (2019) reported an increase in L* and a* values, while the b* value significantly decreased (p<0.05) with longer cold plasma treatment durations and higher voltage levels. The increase in the color parameters (L* and a*) is likely attributed to the breakdown of carotenoid pigments by plasma species, as reported by Zhang *et al.* (2022).

S. No	Cold Plasma Treatments				
	Voltage (kV)	Time (min)	L*	a*	b*
1.	Control		35.44±0.14 ^a	34.35±0.14 ^a	39.44±0.31 ^h
2.	20	1	35.93±0.25 ^{ab}	34.37±0.02 ^a	36.69±0.07 ^{de}
3.	25		36.51 ± 0.33^{bc}	34.82±0.17 ^b	33.90±0.41 ^{ab}
4.	30		37.12±0.44 ^c	35.23±0.19 ^c	33.35±0.37 ^a
5.	20	5	38.09 ± 0.79^{d}	35.94 ± 0.21^{d}	37.16±1.03 ^{ef}
6.	25		38.12±0.68 ^{de}	35.95 ± 0.04^{d}	36.88±0.21 ^{ef}
7.	30		38.58±0.57 ^{def}	36.10 ± 0.11^{d}	35.48±0.23 ^c
8.	20	10	38.54±0.28 ^{def}	36.56±0.04 ^e	38.09±0.43 ^g
9.	25		$38.68 \pm 0.02^{\text{def}}$	36.68±0.15 ^{ef}	35.39±0.06 ^c
10.	30		38.70±0.31 ^{def}	36.79±0.03 ^f	33.65±0.45 ^{ab}
11.	20	15	38.77±0.20 ^{ef}	36.82±0.02 ^f	37.53±0.28 ^{fg}
12.	25		38.79±0.23 ^{ef}	36.84 ± 0.12^{f}	35.99±0.18 ^{cd}
13.	30		38.93±0.05 ^f	37.19±0.03 ^g	34.19±0.59 ^b
Grand Mean			37.86	35.97	35.97
SE of Mean			0.19	0.15	0.29
CD			0.66	0.20	0.72
CV%			1.05	0.33	1.19

Note: Values are expressed as mean \pm standard deviation of three determinations. Values with similar superscripts within columns are statistically similar at 0.05% level.

Effects of cold plasma treatment on bioactive component of red chillies

Bioactive components like total carotene, β -carotene and anthocyanin are vital phytochemicals

known for their antioxidant properties and health benefits. Total carotene and β -carotene contribute significantly to the red-orange pigmentation in foods and play a crucial role in vitamin A synthesis, supporting vision and immune function (Fernandrs *et al.*, 2019, Chaijan *et al.*, 2021, Sruthi *et al.*, 2022). Anthocyanins, water-soluble pigments responsible for red, blue, and purple hues in plants, exhibit potent antiinflammatory and antioxidant activities, promoting cardiovascular health and reducing oxidative stress. Together, these components enhance the nutritional and functional value of foods (Sarangapani *et al.*, 2017).

Total carotenoids content

Cold plasma treatment significantly influenced the total carotene content of red chilies, with optimal enhancement observed at 10 minutes, particularly at 30 kV (165203 ± 3304 μ g/100g). However, at 15 minutes, the total carotenoids content declined, dropping to 150667 ± 5774 μ g/100g at 20 kV and drastically to 110267 ± 4839 μ g/100g at 25 kV and 109333 ± 4619 μ g/100g at 30 kV (Fig 2).

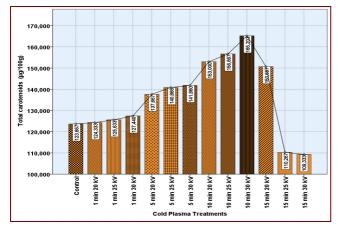


Fig. 2 : Effect of cold plasma treatment on total carotenoids content

Comparable findings were reported by Fernandrs et al. (2019) and Paixao et al. (2019), who observed significant increases (p<0.05) in total carotenoids content in acerola juice and Siriguela Juice, respectively. This initial increase in total carotenoid content during cold plasma treatment is primarily due to the disruption of cell walls by reactive species, which enhances the release and extraction of carotenoids from their intracellular storage (Fernandrs et al., 2019, Sruthi et al., 2022). However, contrasting results were documented by Ramazzina et al. (2015) and Silveira et al. (2019), who observed a decrease in the total carotenoid content with prolonged cold plasma treatment and higher voltage levels. The increase in processing time reduced the retention of carotenoids due to the higher concentration of ionized and radical species that may have accumulated in the sample. Carotenoids have a radical scavenging

behavior, which contributes to their degradation when free radicals and ions are present (Jomova *et al.*, 2013).

β-Carotene content

The control red chilli sample contained 1707 ± 225 μ g/100g of β -Carotene, serving as the baseline as shown in figure 3. The most significant (p < 0.05)increase occurred at 5 minutes, with β-Carotene levels rising to 2311 ± 163 μ g/100g at 20 kV, 2480 ± 202 μ g/100g at 25 kV, and peaking at 2561 ± 244 μ g/100g at 30 kV. This enhancement aligns with the findings of Amorim et al. (2023), who reported that cold plasma treatment enhances β -carotene content by inactivating oxidative enzymes and inducing structural changes in cells. These changes stabilize and release more extractable β -carotene, enhancing its retention and bioavailability in treated red chilli samples. However, as the CP treatment time increased from 10 to 15 minutes, the β -Carotene content gradually decreased. The lowest β -Carotene level in the red chilli samples was recorded at 15 minutes with 30 kV (2042 \pm 203 μ g/100g). The reduction in β -Carotene content during extended CP treatment may result from interactions between plasma species and carotenoids. Oxidative radicals transfer energy to carotenoids, forming unstable triplet states that undergo reactions such as epoxidation, hydrogen abstraction, and cyclization, leading to degradation products like apocarotenals and apocarotenes (Ramazzina et al., 2015). These processes are likely the primary cause of the observed decline in β -Carotene in the present study. Similar findings were reported by Chaijan et al. (2021), highlighting oxidative degradation as a key factor in the decline of β-Carotene during prolonged exposure to reactive plasma species.

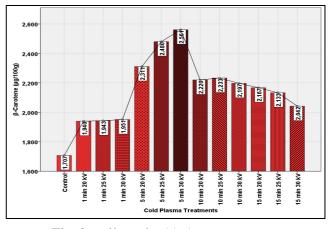


Fig. 3 : Effect of cold plasma treatment on β -Carotene content

Anthocyanin content

Figure 4 outlines the anthocyanin content in both untreated red chilli samples (25.01±8.54) and those

treated with cold plasma (CP). At 20 kV, anthocyanin content in red chilli samples decreased from 26.21±7.80 after 1 mg/100g minute to 16.99±7.37mg/100g after 15 minutes. Similarly, at 25 kV, the anthocyanin content reduced from 26.54±11.92 mg/100 g at 1 minute to 14.20±5.47 mg/100 g by the 15 minutes. The highest anthocyanin content was recorded at 30 kV for 5 minutes, with a value of 32.02 \pm 8.48 mg/100g, while the lowest value was observed at 30 kV for 15 minutes, with a significant (p < 0.05) decrease to $13.88 \pm 8.06 \text{ mg}/100\text{g}$. The data indicates that cold plasma treatment can alter the anthocyanin content with extended exposure times, particularly at higher voltages, leading to significant degradation. Similar findings were reported by Hou et al. (2019), where CP treatment for 4 and 6 minutes resulted in significantly higher (p<0.05) anthocyanin levels in blueberry juice compared to the control.

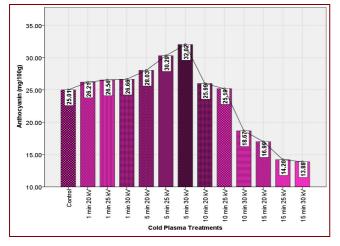


Fig. 4 : Effect of cold plasma treatment on anthocyanin content

However, a gradual reduction in anthocyanin content was observed with extended treatment durations and higher voltage levels. Active species especially ozone and hydroxyl radical are likely to cause oxidative cleavage of chromophores resulting in significant losses of anthocyanins (Sarangapani *et al.*, 2017).

Conclusion

The present study highlights that cold plasma (CP) treatment significantly influences the bioactive components, color attributes, and pigment stability of red chilli samples. CP treatment effectively enhanced color quality, improving brightness and redness. It also increased levels of bioactive compounds such as total carotenoids, β -carotenes and anthocyanins within optimal treatment duration. However, extended CP exposure led to degradation of these components, likely due to oxidative reactions. These findings

underscore the potential of CP as a promising nonthermal technology for improving the nutritional and visual quality of red chilli, emphasizing the importance of optimizing CP treatment parameters for maximum benefit.

Acknowledgment

The authors extend their heartfelt gratitude to the co-authors, whose invaluable time, expertise, and insights greatly enriched the outcomes of this study. Their dedication and collaborative spirit were instrumental in shaping this work. Additionally, the authors acknowledge the financial support provided by the UGC-JRF fellowships and MFPI - Quality Control Laboratory, which made this work possible.

References

- Amorim, D.S., Amorim, I.S., Chisté, R.C., Teixeira Filho, J., Fernandes, F.A.N. and Godoy, H.T. (2023). Effects of cold plasma on chlorophylls, carotenoids, anthocyanins, and betalains. *Food Research International*, **167**, 112593.
- AOAC (2000). Official Methods of Analysis, Association of Official Analytical Chemists. (16th Edition). Washington DC. USA.
- AOAC (2005). Official Methods of Analysis, Association of Official Analytical Chemists. 17th Edition. Washington DC. USA.
- Chaijan, M., Srirattanachot, K., Nisoa, M., Cheong, L. Z. and Panpipat, W. (2021). Role of antioxidants on physicochemical properties and in vitro bioaccessibility of β -carotene loaded nanoemulsion under thermal and cold plasma discharge accelerated tests. *Food chemistry*, **339**, 128157.
- Cui, S., McClements, D.J., Xu, X., Jiao, B., Zhou, L., Zhou, H. And Dai, L. (2023). Peanut proteins: extraction, modifications, and applications: a comprehensive review. Grain & Oil Science and Technology.
- Das, A., Deka, N., Munshi, S.A., Barman, B., Mondal, I. and Hemanth, D.B. (2024). Economic Impact of Biotech and Nanotech Approaches in Chickpea (*Cicer arietinum L.*) Cultivation. *Indian Journal of Agricultural Research*. 1-8. doi: 10.18805/IJARe.A-6313.
- Das, D. and Das, A. (2023). The Impact of Nutrition Education and Dietary Counselling on Anthropometric Measurements of Adolescent Girls belonging to different Socio-economic Backgrounds, Bihar.
- Das, D. and Sahoo, J. (2023). Impact of Processing Techniques on Nutritional Attribution of Indian Millets.
- Deng, L.Z., Yang, X.H., Mujumdar, A.S., Zhao, J.H., Wang, D., Zhang, Q. and Xiao, H.W (2018). Red pepper (*Capsicum annuum* L.) drying: Effects of different drying methods on drying kinetics, physicochemical properties, antioxidant capacity, and microstructure. *Drying Technology*, **36**(8), 893-907.
- Fernandes, F.A.N., Santos, V.O. and Rodrigues, S. (2019). Effects of glow plasma technology on some bioactive compounds of acerola juice. *Food Research International*, 115, 16–22.
- Gavahian, M., Sheu, F.H., Tsai, M.J. and Chu, Y.H. (2020). The effects of dielectric barrier discharge plasma gas and

plasma-activated water on texture, color, and bacterial characteristics of shiitake mushroom. *Journal of Food Processing and Preservation*, **44**(1), e14316.

- Hou, Y., Wang, R., Gan, Z., Shao, T., Zhang, X., He, M. and Sun, A. (2019). Effect of cold plasma on blueberry juice quality. *Food chemistry*, **290**, 79-86.
- Jomova, K. and Valko, M. (2013). Health protective effects of carotenoids and their interactions with other biological antioxidants. *European Journal of Medicinal Chemistry*, 70, 102–110.
- Misra, N.N., Keener, K.M., Bourke, P., Mosnier, J.P. and Cullen, P.J. (2014). In-package atmospheric pressure cold plasma treatment of cherry tomatoes. *Journal of bioscience and bioengineering*, **118** (2), 177-182.
- Nowacka, M., Dadan, M., Janowicz, M., Wiktor, A., Witrowa-Rajchert, D., Mandal, R. and Janiszewska-Turak, E. (2021). Effect of nonthermal treatments on selected natural food pigments and color changes in plant material. *Comprehensive Reviews in Food Science and Food Safety*, 20(5), 5097-5144.
- Paixao, L.M.N., Fonteles, T.V., Oliveira, V.S., Fernandes, F.A.N. and Rodrigues, S. (2019). Cold Plasma Effects on Functional Compounds of Siriguela Juice. *Food and Bioprocess Technology*, **12**(1), 110–121.
- Pankaj, S.K., Bueno-Ferrer, C., Misra, N.N., Milosavljević, V., O'donnell, C.P., Bourke, P. and Cullen, P.J. (2014). Applications of cold plasma technology in food packaging. *Trends in Food Science & Technology*, **35**(1), 5-17.
- Ramazzina, I., Berardinelli, A., Rizzi, F., Tappi, S., Ragni, L., Sacchetti, G. and Rocculi, P. (2015). Effect of cold plasma treatment on physico-chemical parameters and antioxidant activity of minimally processed kiwifruit. *Postharvest Biology and Technology*, **107**, 55–65.
- Sahoo, J., Kumari, P., Das, D. and Singh, U. (2023). Nutritional Composition of Cassia Auriculata Flowers. Asian Journal of Dairy and Food Research. doi: 10.18805/ajdfr.DR-2024.
- Sarangapani, C., O'Toole, G., Cullen, P.J. and Bourke, P. (2017). Atmospheric cold plasma dissipation efficiency of

agrochemicals on blueberries. *Innovative Food Science & Emerging Technologies*, **44**, 235-241.

- Sekhar, C. and Karunakaran, K.R. (2018). Barriers to trade and their impact on production and export of red chillies in India. *Indian journal of economics and development*, 6 (9).
- Silveira, M.R., Coutinho, Nathalia M., Rocha, Ramon S., Moraes, Jeremias, Esmerino, Erick A., Pimentel, Tatiana C. Cruz. and Adriano, G. (2019). Guava flavored wheybeverage processed by cold plasma: Physical characteristics, thermal behavior and microstructure. *Food Research International*, **119**, 564–570.
- Singh, S.P. and Thakur, R. (2024). Postharvest applications of cold plasma treatment for improving food safety and sustainability outcomes for fresh horticultural produce. *Postharvest Biology and Technology*, **209**, 112694.
- Sruthi, N.U., Josna, K., Pandiselvam, R., Kothakota, A., Gavahian, M., & Khaneghah, A.M. (2022). Impacts of cold plasma treatment on physicochemical, functional, bioactive, textural, and sensory attributes of food: A comprehensive review. *Food Chemistry*, **368**, 130809.
- Wang, J., Yang, X.H., Mujumdar, A.S., Fang, X.M., Zhang, Q., Zheng, Z.A. and Xiao, H.W. (2018). Effects of highhumidity hot air impingement blanching (HHAIB) pretreatment on the change of antioxidant capacity, the degradation kinetics of red pigment, ascorbic acid in dehydrated red peppers during storage. *Food Chemistry*, 259, 65-72.
- Yang, X.H., Deng, L.Z., Mujumdar, A.S., Xiao, H.W., Zhang, Q. And Kan, Z. (2018). Evolution and modeling of colour changes of red pepper (*Capsicum annuum* L.) during hot air drying. *Journal of Food Engineering*, 231, 101-108.
- Yong, H.I., Lee, S.H., Kim, S.Y., Park, S., Park, J., Choe, W. and Jo, C. (2019). Color development, physiochemical properties, and microbiological safety of pork jerky processed with atmospheric pressure plasma. *Innovative Food Science & Emerging Technologies*, **53**, 78-84.
- Zhang, B., Tan, C., Zou, F., Sun, Y., Shang, N. and Wu, W. (2022). Impacts of cold plasma technology on sensory, nutritional and safety quality of food: A review. Foods, 11(18), 2818.